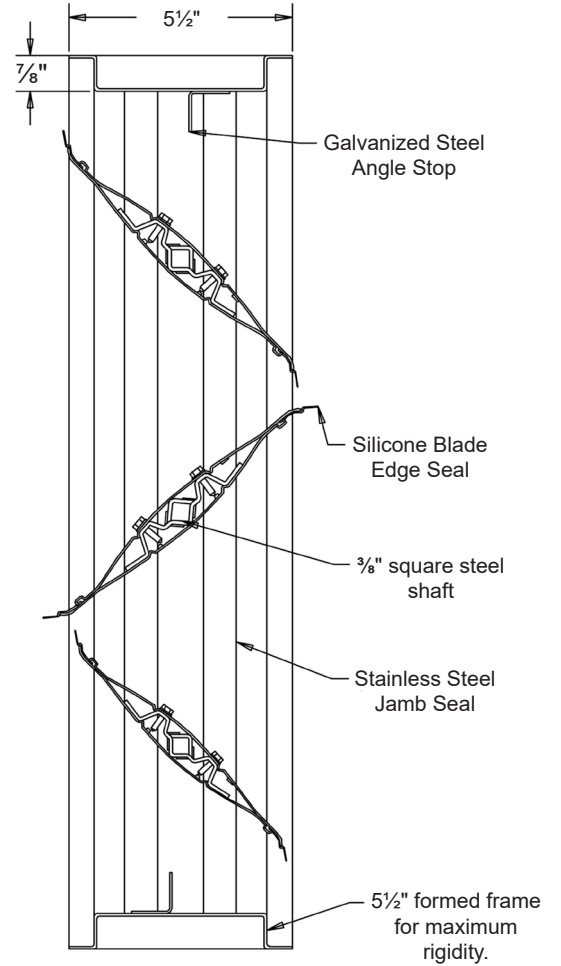


Steel Control Damper ▲ 5½" Deep ▲ 6⅞" Airfoil Blades ▲ Parallel (AC515) or Opposed (AC516) ▲ 150°F Max Temperature

STANDARD MATERIALS AND CONSTRUCTION

- FRAME:** 5½" x 7⁄8" x 16-GA galvanized steel hat channel.
- BLADE:** Airfoil shaped, double skin galvanized steel construction, 6⅞" wide.
- LINKAGE:** Plated steel tie bar and crank plates with stainless steel pivots contained in jamb.
- BEARINGS:** Heavy duty molded nylon.
- AXLES:** 3⁄8" square steel.
- DRIVESHAFT:** 3⁄8" square steel, extendable 6" beyond damper frame.
- SEALS:** Silicone on blade edges, and stainless steel at jamps.
- STOPS:** Galvanized steel angle at head and sill.
- FINISH:** Mill.



OPTIONS

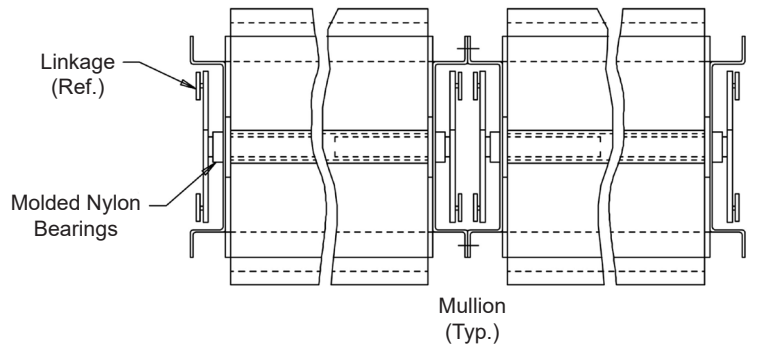
- Exact Size
- Material - 304 Stainless Steel
- Face/Bypass - Vertical, Horizontal, or Perpendicular
- Sleeve - Transition - Sideplate
- Vertical Blades
- Flange - Front, Rear, or Both
- Blade Seal - Vinyl
- Jamb Seal - Stainless Steel
- Jackshafting
- Actuators - Manual Quadrants, 120V, 24V, 230V or Pneumatic
- Position Indication Switch - PK1200, Small Aux Switch, or Integral to Actuator Transformers
- Explosion Proof Housing
- Pilot Positioner
- Copper Tubbing
- Tab-Lock Retaining Angles - 1 or 2 Sets
- Bearings - OIB or Stainless Steel
- Axle - Stainless Steel
- Security Bars
- Finishes - Baked Enamel, Baked Epoxy, or Prime Coat

NOTES

1. ¼" nominal deduction will be made to the opening size given.
2. Depending upon damper height, a variable width blade may be required, which will extend to a maximum of 3¼" from either the front or back of the damper. Contact the factory if the exact dimensions of this variable blade are critical.
3. Shipping weight approximately 6.5 lbs./sq.ft.

DAMPER SIZES

Panels	Min Panel	Max Single Panel
Parallel Blade	8"W x 6"H	48"W x 72"H
Opposed Blade	8"W x 14"H	48"W x 72"H



Item #	Qty	Damper Size		Parallel Blades	Opposed Blades	Seals	Actuator Model	Act. Location		Function		Union Made
		Width	Height					Interior	Exterior	N.C.	N.O.	
Arch. / Eng.:						EDR:		ECN:		Job:		
Contractor:								DWN:		DWG:		
Project:												



Dampers ▲ Louvers
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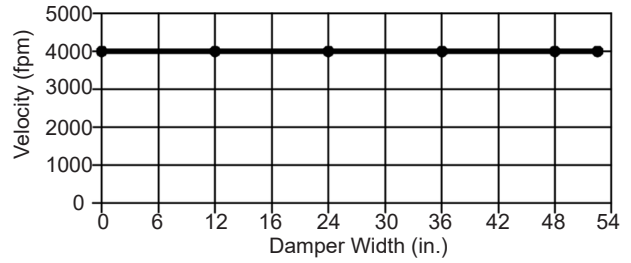
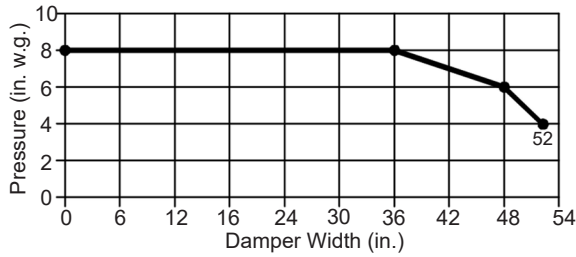
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In the interest of product development, Air Balance reserves the right to make changes without notice.
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Steel Control Damper ▲ 5½" Deep ▲ 6⁹/₁₆" Airfoil Blades ▲ Parallel (AC515) or Opposed (AC516) ▲ 150°F Max Temperature

PRESSURE LIMITATIONS

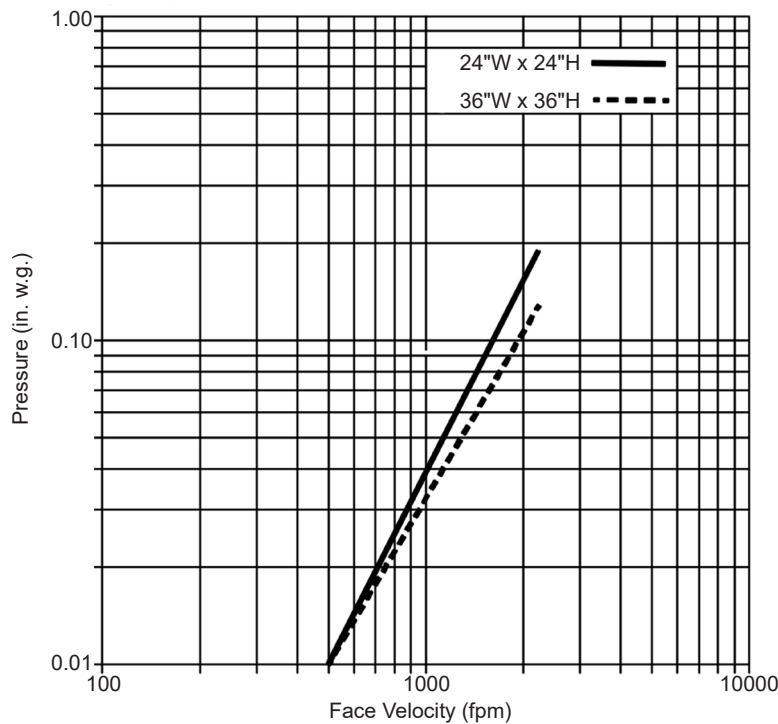
The pressure limitations shown below are based on the design limits of the axles or blade deflection. Another model should be selected if pressure exceeds the values shown.



PRESSURE DROP

Pressure Drop Ratings are tested in accordance with AMCA Standard 500 using test set-up Fig. 5.3 for dampers installed with duct upstream and downstream. Static pressures are corrected to .075 lb./cu.ft. air density.

NOTE: Curves are shown for the two sizes indicated. Pressure Drops will be somewhat lower for larger sizes and somewhat higher for smaller sizes.



AIR LEAKAGE

Leakage for Models AC515 and AC516 shall not exceed 4.0 CFM per sq.ft. at 1 in. w.g. differential pressure and at a temperature of 70°F. Data are based on a seating torque of 40 in. lbs. for dampers less than 4 sq.ft. in size. Dampers above 4 sq.ft., .5 in.lbs.per sq.ft. is applied to hold the damper in the closed position. Data is based on a 48\"/>

Values shown in the note above are derived from tests performed in accordance with AMCA Standard 500 and are stated in SCFM at 1 in. w.g. Use the conversion factors in the table below for leakage values at greater pressures.

Pressure	Conversion Factor
2 in. w.g.	1.41
3 in. w.g.	1.73
4 in. w.g.	2.00